

2. HEAT TREAT: QUENCH & TEMPER 82.5-84.5 HR15N

3. DIMENSIONS APPLY BEFORE PLATING

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01	DRAWN	NAME	DATE	SEASTROM MFG
		CHECKED			
		ENG APPR.			BELLEVILLE
	THREE PLACE DECIMAL ±.005	MFG APPR.			
	SPRING STEEL	Q.A.			SPRING WASHER
		COMMENTS:			
	SEE NOTE 1				SIZE DWG. NO. REV. 5808-72-10-N
	DRAWING IS NOT TO SCALE				11 3000 / Z 10 IV
					ISHEET 1 OF 1