

2. HEAT TREAT: QUENCH & TEMPER 82.5-84.5 HR15N

3. DIMENSIONS APPLY BEFORE PLATING

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PROHIBITED.

TC	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE	SEASTROM MFG
		CHECKED			BELLEVILLE
		ENG APPR.			
		MFG APPR.			
,	MATERIAL CTEFI	Q.A.			SPRING WASHER
	SPRING STEEL	COMMENTS	:		7
OLE	FINISH				SIZE DWG. NO. REV.
	SEE NOTE 1 DRAWING IS NOT TO SCALE	-			A 5808-180-25-73
					SHEET 1 OF 1