



NOTES:

- 1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
- 2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005			NAME	DATE	SEASTROM MFG	
		DRAWN				
		CHECKED			EXPANSION PLUG CUP	
		ENG APPR.				
		MFG APPR.				
MATERIAL COLD ROLLED STEEL		Q.A.			SIZE <b>A</b> DWG. NO. <b>5791-8-BO</b> REV. <b>-</b>	
FINISH SEE NOTE 1	COMMENTS:					
DRAWING IS NOT TO SCALE				SHEET 1 OF 1		