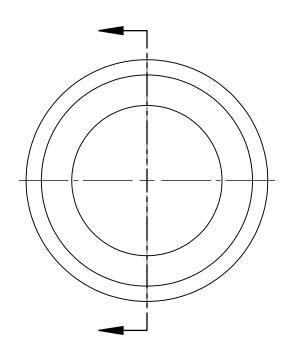
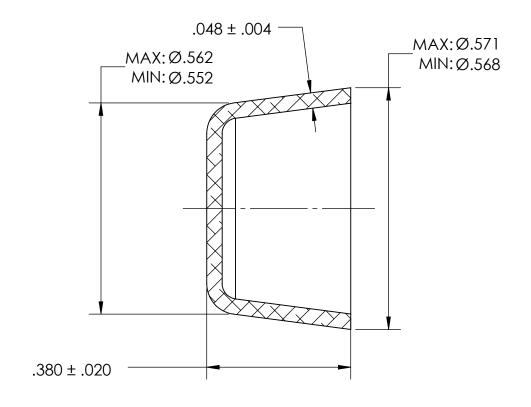
## REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





## NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED

2. DIMENSIONS APPLY BEFORE PLATING

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SEASTROM MANUFACTURING, ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
SEASTROM MANUFACTURING IS
PROHIBITED.

	DIMENSIONS ARE IN INCHES	
	TOLERANCES:	DRAWN
	FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg	CHECK
	TWO PLACE DECIMAL ±.01	ENG AF
	THREE PLACE DECIMAL ±.005	MFG A
	MATERIAL COLD DOLLED STEEL	Q.A.
	COLD ROLLED STEEL	COMM
	FINISH SEE NOTE 1	
	DRAWING IS NOT TO SCALE	

	NAME	DATE				
DRAWN		SEASTROM MFG				
CHECKED						
ENG APPR.		EXPANSION PLUG				
MFG APPR.						
Q.A.			CUP			
COMMENTS:						
			SIZE	DWG. NO.	REV	
			Α	5791-7-BO	-	
				SHFFT 1 (	○F 1	