



NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ±1/2 Deg TWO PLACE DECIMAL    ±.01 THREE PLACE DECIMAL   ±.005		NAME	DATE	SEASTROM MFG  EXPANSION PLUG CUP	
	DRAWN				
	CHECKED				
	ENG APPR.				
	MFG APPR.				
MATERIAL COLD ROLLED STEEL	Q.A.			SIZE    DWG. NO.    REV. <b>A</b> 5791-7-BO    -	
FINISH SEE NOTE 1	COMMENTS:				
DRAWING IS NOT TO SCALE				SHEET 1 OF 1	