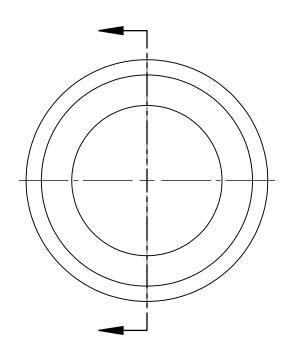
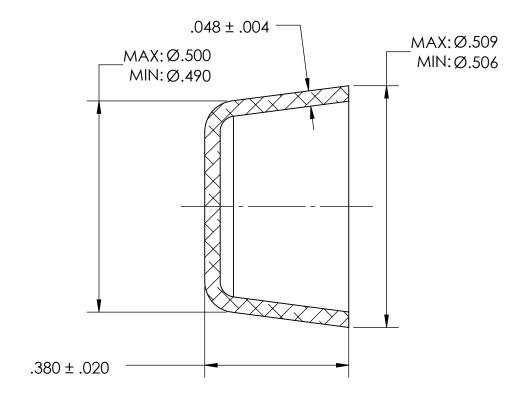
REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





NOTES:

- 1. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear
- 2. DIMENSIONS APPLY BEFORE PLATING

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE	SEASTROM MFG	
	CHECKED			EXPANSION PLUG	
	ENG APPR.				
	MFG APPR.				
COLD ROLLED STEEL	Q.A.			CUP	
	COMMENTS:				
FINISH SEE NOTE 1				SIZE DWG. NO.	REV.
DRAWING IS NOT TO SCALE				A 5/91-3-23	-
	TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 MATERIAL COLD ROLLED STEEL FINISH SEE NOTE 1	TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005 MATERIAL COLD ROLLED STEEL FINISH SEE NOTE 1 DRAWN CHECKED ENGAPPR. HIGH APPR. COMMENTS	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.0.1 THREE PLACE DECIMAL ±.0.05 MATERIAL COLD ROLLED STEEL FINISH SEE NOTE 1 DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 MATERIAL COLD ROLLED STEEL FINISH SEE NOTE 1 DRAWN CHECKED ENG APPR. MFG APPR. G.A. COMMENTS:	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 MATERIAL COLD ROLLED STEEL FINISH SEE NOTE 1 SEASTROM MFG EXPANSION PLUG CUP EXPANSION PLUG CUP SIZE DWG. NO. A 5791-5-73