



NOTES:

1. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G
2. DIMENSIONS APPLY BEFORE PLATING

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
MATERIAL COLD ROLLED STEEL		DRAWN			
FINISH SEE NOTE 1		CHECKED		EXPANSION PLUG CUP	
DRAWING IS NOT TO SCALE		ENG APPR.			
		MFG APPR.		SIZE DWG. NO. REV. A 5791-5-N -	
		Q.A.			
		COMMENTS:		SHEET 1 OF 1	