



NOTES:

- 1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
- 2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
	DRAWN				
	CHECKED			EXPANSION PLUG CUP	
	ENG APPR.				
	MFG APPR.				
MATERIAL COLD ROLLED STEEL	Q.A.			SIZE DWG. NO. REV.	
FINISH SEE NOTE 1	COMMENTS:				
DRAWING IS NOT TO SCALE				A 5791-32-BO	-
				SHEET 1 OF 1	