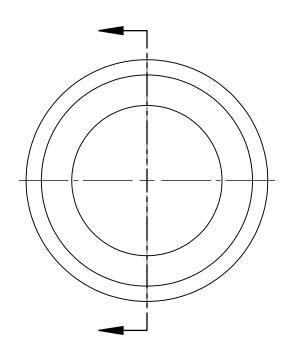
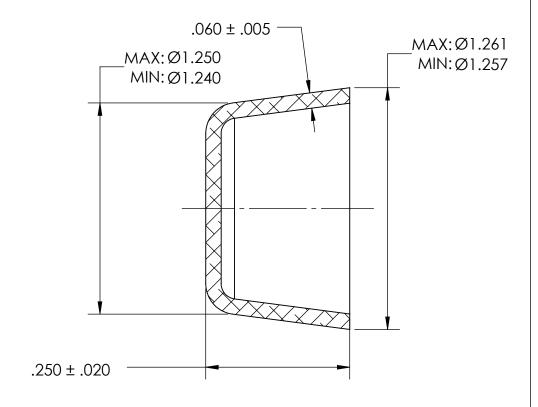
REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





NOTES:

- 1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
- 2. DIMENSIONS APPLY BEFORE PLATING

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SEASTROM MANUFACTURING, ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
SEASTROM MANUFACTURING IS
PROHIBITED.

	DIMENSIONS ARE IN INCHES				
	TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Dea				
	TWO PLACE DECIMAL ±.01	ENG			
	THREE PLACE DECIMAL ±.005	MFG			
	MATERIAL COLD DOLLED STEEL				
	COLD ROLLED STEEL				
	FINISH SEE NOTE 1				
		l			

DRAWING IS NOT TO SCALE

DRAWN	NAME	DATE	SEASTROM MFG			
CHECKED						
ING APPR.		EXPANSION PLUG				
MFG APPR.						
Q.A.			CUP			
COMMENTS:						
			SIZE	DWG. NO.		REV.
				5791-30-BO		-
					SHEET 1 C)F 1