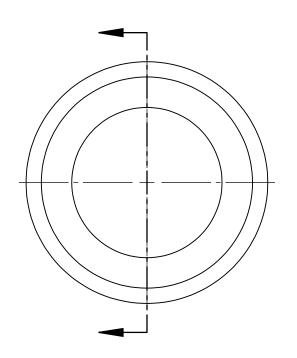
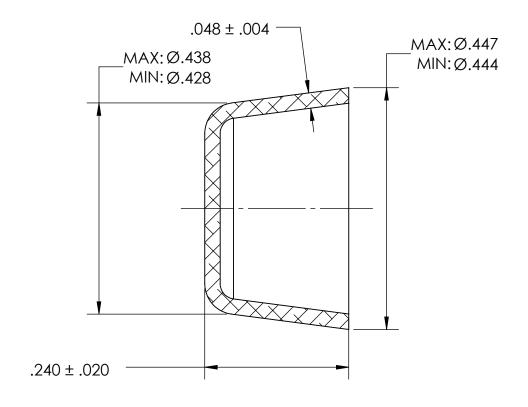
REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED

2. DIMENSIONS APPLY BEFORE PLATING

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SEASTROM MANUFACTURING, ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
SEASTROM MANUFACTURING IS
PROHIBITED.

	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME
		DRAWN	
		CHECKED	
		ENG APPR.	
		MFG APPR.	
	MATERIAL COLD ROLLED STEEL	Q.A.	
		COMMENTS:	
	SEE NOTE 1		
	DRAWING IS NOT TO SCALE		

SEASTROM MFG

EXPANSION PLUG

CUP

SIZE DWG. NO. REV. - ST91-3-BO SHEET 1 OF 1