



NOTES:

- 1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
- 2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG	
	DRAWN				
	CHECKED			EXPANSION PLUG CUP	
	ENG APPR.				
	MFG APPR.				
MATERIAL COLD ROLLED STEEL	Q.A.			SIZE DWG. NO. REV. A 5791-28-BO -	
FINISH SEE NOTE 1	COMMENTS:				
DRAWING IS NOT TO SCALE				SHEET 1 OF 1	