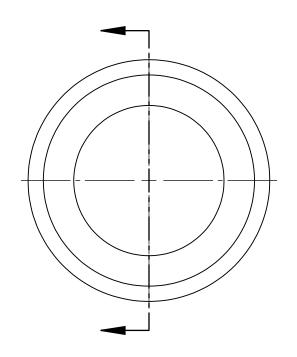
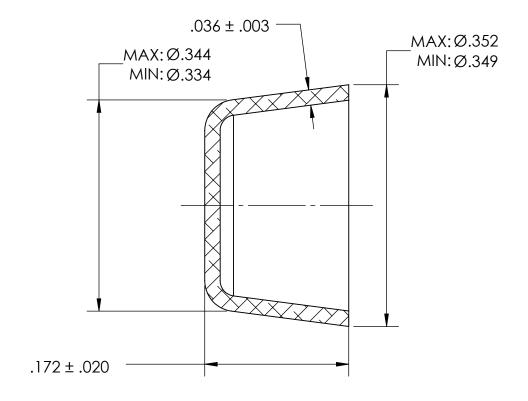
REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





NOTES:

- 1. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear
- 2. DIMENSIONS APPLY BEFORE PLATING

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SEASTROM MANUFACTURING. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
SEASTROM MANUFACTURING IS
PROHIBITED.

	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG
		DRAWN			
		CHECKED			EXPANSION PLUG
		ENG APPR.			
		MFG APPR.			
	MATERIAL COLD ROLLED STEEL	Q.A.			CUP
		COMMENTS:			
LE	FINISH SEE NOTE 1	_			SIZE DWG. NO.
	DRAWING IS NOT TO SCALE				A 5791-27-Z3 -