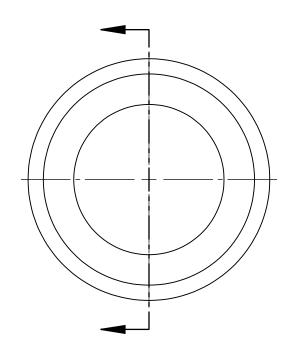
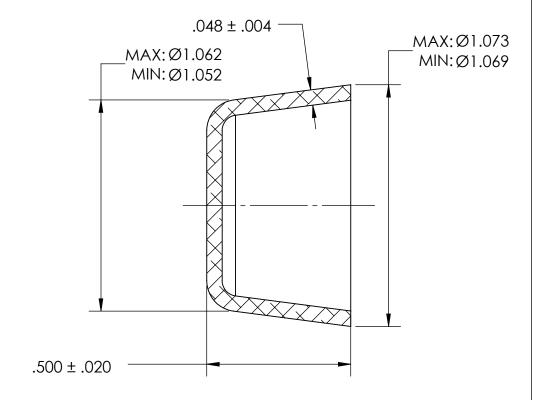
REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





NOTES:

- 1. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear
- 2. DIMENSIONS APPLY BEFORE PLATING

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deq		NAME	DATE	SEASTROM MFG
		DRAWN			
		CHECKED			EXPANSION PLUG
	TWO PLACE DECIMAL ±.01	ENG APPR.			
	THREE PLACE DECIMAL ±.005	MFG APPR.			
	MATERIAL COLD ROLLED STEEL	Q.A.			CUP
		COMMENTS:			1
LE	SEE NOTE 1				SIZE DWG. NO. REV
	DRAWING IS NOT TO SCALE				SUEET 1 OF 1