



NOTES:

- 1. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear
- 2. DIMENSIONS APPLY BEFORE PLATING

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		EXPANSION PLUG CUP	
		ENG APPR.			
		MFG APPR.			
MATERIAL COLD ROLLED STEEL	FINISH SEE NOTE 1	Q.A.		DRAWING IS NOT TO SCALE	
		COMMENTS:			
		SIZE	DWG. NO.	REV.	
		A	5791-25-Z3	-	
		SHEET 1 OF 1			