



NOTES:

- 1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
- 2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL    ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG		
	DRAWN					
	CHECKED			EXPANSION PLUG CUP		
	ENG APPR.					
	MFG APPR.					
MATERIAL COLD ROLLED STEEL	Q.A.					
COMMENTS:						
FINISH SEE NOTE 1				SIZE	DWG. NO.	REV.
				A	5791-25-BO	-
DRAWING IS NOT TO SCALE				SHEET 1 OF 1		