



NOTES:

- 1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
- 2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
MATERIAL COLD ROLLED STEEL		DRAWN			
FINISH SEE NOTE 1		CHECKED		EXPANSION PLUG CUP	
DRAWING IS NOT TO SCALE		ENG APPR.			
		MFG APPR.		SIZE DWG. NO. REV. A 5791-24-BO -	
		Q.A.			
		COMMENTS:		SHEET 1 OF 1	