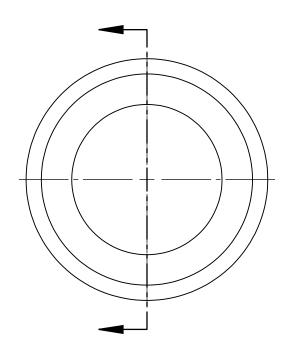
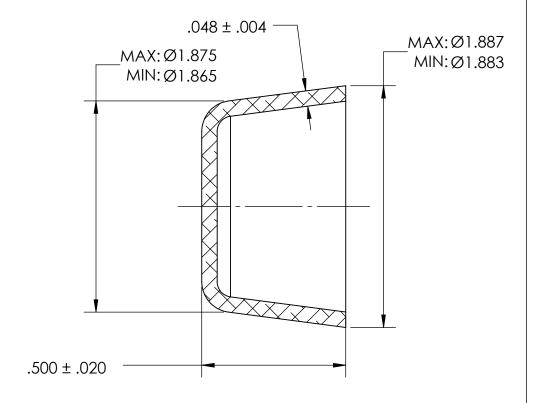
REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





NOTES:

- 1. ZINC PLATE PER ASTM B633, SC1, TYPE II or VI, Yellow
- 2. DIMENSIONS APPLY BEFORE PLATING

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THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SEASTROM MANUFACTURING. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
SEASTROM MANUFACTURING IS
PROHIBITED.

	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE	SEASTROM MFG	
		CHECKED			EXPANSION PLUG CUP	_
		ENG APPR.				
		MFG APPR.				
	MATERIAL COLD ROLLED STEEL	Q.A.				
		COMMENTS:				
LE	SEE NOTE 1				SIZE DWG. NO. REV -	V.
	DRAWING IS NOT TO SCALE				A 5/91-23-22 -	1