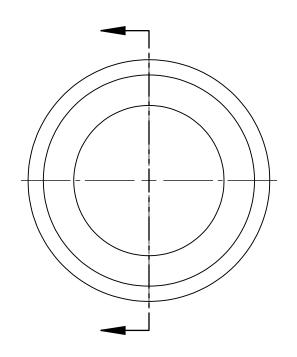
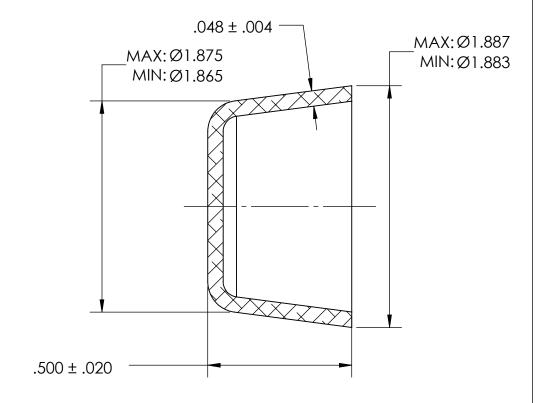
REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED

2. DIMENSIONS APPLY BEFORE PLATING

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PROHIBITED.

	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME
		DRAWN	
		CHECKED	
		ENG APPR.	
		MFG APPR.	
	MATERIAL COLD ROLLED STEEL	Q.A.	
		COMMENTS:	
	SEE NOTE 1		
	DRAWING IS NOT TO SCALE		

EXPANSION PLUG

CUP

SEASTROM MFG

SIZE DWG. NO. REV. - SHEET 1 OF 1