



NOTES:

- 1. ZINC PLATE PER ASTM B633, SC1, TYPE II or VI, Yellow
- 2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL    ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG	
	DRAWN				
	CHECKED			EXPANSION PLUG CUP	
	ENG APPR.				
	MFG APPR.				
MATERIAL COLD ROLLED STEEL	Q.A.			SIZE    DWG. NO. <b>A</b> 5791-22-Z2	
FINISH SEE NOTE 1	COMMENTS:				
DRAWING IS NOT TO SCALE				SHEET 1 OF 1	