



NOTES:

- 1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED
- 2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG		
	DRAWN					
	CHECKED			EXPANSION PLUG CUP		
	ENG APPR.					
	MFG APPR.					
MATERIAL COLD ROLLED STEEL	Q.A.					
COMMENTS:						
FINISH SEE NOTE 1				SIZE A	DWG. NO. 5791-19-BO	REV. -
DRAWING IS NOT TO SCALE				SHEET 1 OF 1		