



NOTES:

- 1. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear
- 2. DIMENSIONS APPLY BEFORE PLATING

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		EXPANSION PLUG CUP	
		ENG APPR.			
		MFG APPR.			
MATERIAL COLD ROLLED STEEL	COMMENTS:		Q.A.	SIZE A	DWG. NO. 5791-17-Z3
FINISH SEE NOTE 1				REV. -	
DRAWING IS NOT TO SCALE					SHEET 1 OF 1