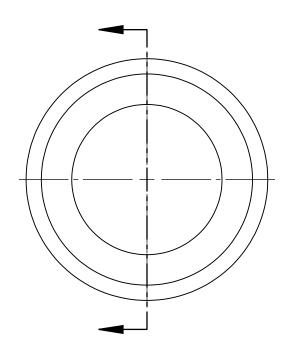
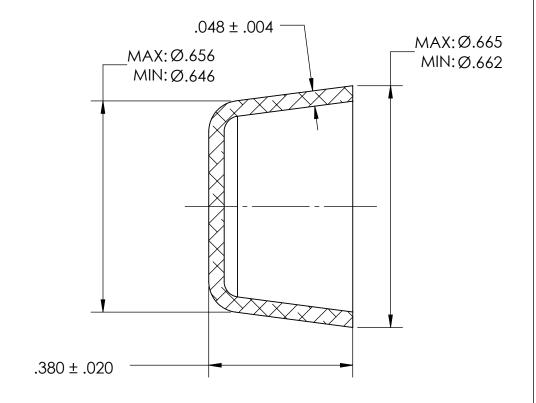
## REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2





## NOTES:

1. BLACK OXIDE PER MIL-DTL-13924, CLASS 1, LIGHT OIL, NO TEST REQUIRED

2. DIMENSIONS APPLY BEFORE PLATING

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SEASTROM MANUFACTURING, ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
SEASTROM MANUFACTURING IS
PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005  MATERIAL COLD ROLLED STEEL	DRAWN	NAME	DATE	SEASTROM MFG
	CHECKED			EXPANSION PLUG CUP
	ENG APPR.			
	MFG APPR.			
	Q.A.			
	COMMENTS:			
FINISH				CITE LOUIS AND
SEE NOTE 1				SIZE DWG. NO. 5791-10-BO
DRAWING IS NOT TO SCALE				7 3/71-10-DU

REV.

SHEET 1 OF 1