



NOTES:

1. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G
2. DIMENSIONS APPLY BEFORE PLATING

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: MACH ± 1/2 Deg
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

MATERIAL
BRASS

FINISH
SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

EXPANSION PLUG
DOME

SIZE A	DWG. NO. 5790-189-N	REV. -
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SHEET 1 OF 1