$.062 \pm .030$ $.210 \pm .060$ Ø.184 ± .010 - $.030 \pm .003$ $.219 \pm .010$ **STANDARD** $.594 \pm .030$ XXX Ø.184 ± .010 $.375 \pm .010$ $(\emptyset.500)$ CLAMPS SUPPLIED IN OPEN POSITION. SLOTTED ALL DIMENSIONS ARE WITH A DUMMY COMPONT IN PLACE AND CLAMP CLOSED. **NOTES** 1. ZINC PLATE PER ASTM B633, SC1, TYPE III or V, Clear NAME DATE 2. DIMENSIONS APPLY PRIOR TO PLATING. DIMENSIONS ARE IN INCHES SEASTROM MFG TOLERANCES: DRAWN FRACTIONAL±1/32 CHECKED ANGULAR: MACH±1/2 Deg ENG APPR. TWO PLACE DECIMAL ±.01 LOOP CLAMP THREE PLACE DECIMAL ±.005 PROPRIETARY AND CONFIDENTIAL MFG APPR. THE INFORMATION CONTAINED IN THIS Q.A. DRAWING IS THE SOLE PROPERTY OF **COLD ROLLED STEEL** COMMENTS: SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SIZE DWG. NO. REV. SEE NOTE 1 5317-50-2 SEASTROM MANUFACTURING IS PROHIBITED. DRAWING IS NOT TO SCALE

SHEET 1 OF 1

REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2