REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2 $.062 \pm .030$ $.210 \pm .060$ Ø.184 ± .010 - $.030 \pm .004$ $.219 \pm .010$ **STANDARD** $.406 \pm .030$ XXX - $\emptyset.184 \pm .010$.375 ± .010 (Ø.250)CLAMPS SUPPLIED IN OPEN POSITION. **SLOTTED** ALL DIMENSIONS ARE WITH A DUMMY COMPONT IN PLACE AND CLAMP CLOSED. **NOTES**

1. PASSIVATE PER AMS2700 METHOD 1 TYPE 2 CLASS 1

2. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES DIAME DATE SEASTROM MFG	
TOLERANCES: DRAWN SLASTICOTVITVI	
FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg	
THE PLACE DECIMAL OF STREET STREET	
THREE PLACE DECIMAL ±.005 MFG APPR. LOOP CLAIME	LOOP CLAMP
MATERIAL Q.A.	
300 SERIES STAINLESS COMMENTS:	
FINISH SEE NOTE 1 SIZE DWG, NO.	REV.
DRAWING IS NOT TO SCALE A 5317-25-3-P	<u>-</u>