REFERENCE SEASTROM WORKMANSHIP STD. 8.4.1.W2 $.210 \pm .060$ $.062 \pm .030$ Ø.184 ± .010 - $.016 \pm .0020$ $.219 \pm .010$ **STANDARD** $.344 \pm .030$ XXX -Ø.184 ± .010 $.375 \pm .010$ (Ø.125)CLAMPS SUPPLIED IN OPEN POSITION. SLOTTED ALL DIMENSIONS ARE WITH A DUMMY COMPONT IN PLACE AND CLAMP CLOSED. **NOTES** 1. BLACK OXIDE PER MIL-DTL-13924, CLASS 4, LIGHT OIL, NO TEST REQUIRED

2. DIMENSIONS APPLY PRIOR TO PLATING.

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PROPRIETARY AND CONFIDENTIAL

	DIMENSIONS ARE IN INCHES TOLERANCES:	DRAWN	NAME	DATE	SEASTROM MFG	
	FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg	CHECKED				
	TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	ENG APPR.				
		MFG APPR.			LOOP CLAMP	
	material 300 SERIES STAINLESS	Q.A.				
		COMMENTS:				
E	FINISH SEE NOTE 1				SIZE DWG. NO.	
	DRAWING IS NOT TO SCALE				A 5317-12-3-BO -	
	DIOTOTIO IS NOT TO SCALE				SHEET 1 OF 1	