



NOTES
 1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH
 w/NICKEL UNDERPLATE

4. DIMENSIONS ARE TAKEN WITH THE PART
 CLAMPED TO A FLAT SURFACE AND A DUMMY
 COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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 DRAWING IS THE SOLE PROPERTY OF
 SEASTROM MANUFACTURING. ANY
 REPRODUCTION IN PART OR AS A WHOLE
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 PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	
MATERIAL SEE NOTE 1	
HEAT TREAT SEE NOTE 2	
FINISH SEE NOTE 3	

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
DRAWING IS NOT TO SCALE		

SEASTROM MFG		
SPRING CLIP		
SIZE A	DWG. NO. 4551-37-75-1-S	REV. -
		SHEET 1 OF 1