



NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. TIN PER ASTM B545 CLASS B w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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|  |                         |      |                  |                            |
|--|-------------------------|------|------------------|----------------------------|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL $\pm 1/32$<br>ANGULAR: MACH $\pm 1/2$ Deg<br>TWO PLACE DECIMAL $\pm .01$<br>THREE PLACE DECIMAL $\pm .005$ | NAME                    | DATE | SEASTROM MFG     |                            |
|  | DRAWN                   |      |                  |                            |
|  | CHECKED                 |      | SPRING CLIP      |                            |
|  | ENG APPR.               |      |                  |                            |
|  | MFG APPR.               |      | Q.A.             |                            |
| MATERIAL<br>SEE NOTE 1   | COMMENTS:               |      | SIZE<br><b>A</b> | DWG. NO.<br>4550-37-75-2-T |
| HEAT TREAT<br>SEE NOTE 2   |                         |      | REV.<br>-        |                            |
| FINISH<br>SEE NOTE 3   | DRAWING IS NOT TO SCALE |      | SHEET 1 OF 1     |                            |