



NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5μm TH
w/NICKEL UNDERPLATE w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
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WITHOUT THE WRITTEN PERMISSION OF
SEASTROM MANUFACTURING IS
PROHIBITED.

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| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 | | NAME | DATE | SEASTROM MFG | | | | | | | | |
| | DRAWN | | | | | | | | | | | |
| | CHECKED | | | SPRING CLIP | | | | | | | | |
| | ENG APPR. | | | | | | | | | | | |
| | MFG APPR. | | | | | | | | | | | |
| MATERIAL SEE NOTE 1 | Q.A. | | | SIZE A | | | DWG. NO. 4550-37-75-2-S | | | REV. - | | |
| HEAT TREAT SEE NOTE 2 | COMMENTS: | | | | | | | | | | | |
| FINISH SEE NOTE 3 | | | | | | | | | | | | |
| DRAWING IS NOT TO SCALE | | | | | | | | | | | | |
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