



NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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|---|-----------|------|------|-------------------------|------------------------------------|-----------|
| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: MACH ±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 | | NAME | DATE | SEASTROM MFG | | |
| | DRAWN | | | | | |
| | CHECKED | | | SPRING CLIP | | |
| | ENG APPR. | | | | | |
| | MFG APPR. | | | | | |
| MATERIAL SEE NOTE 1 | Q.A. | | | DRAWING IS NOT TO SCALE | | |
| HEAT TREAT SEE NOTE 2 | COMMENTS: | | | | | |
| FINISH SEE NOTE 3 | | | | SIZE A | DWG. NO. 4549-50-75-2-C2 | REV. - |
| | | | | SHEET 1 OF 1 | | |