



No. HOLES: 2

NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5 μ m TH w/NICKEL UNDERPLATE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG SPRING CLIP	
MATERIAL SEE NOTE 1		DRAWN			
HEAT TREAT SEE NOTE 2		CHECKED			
FINISH SEE NOTE 3		ENG APPR.			
		MFG APPR.			
		Q.A.		DRAWING IS NOT TO SCALE	
		COMMENTS:			
SIZE A	DWG. NO. 4549-50-75-1-S	REV. -	SHEET 1 OF 1		