



NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5μm TH  
w/NICKEL UNDERPLATE w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART  
CLAMPED TO A FLAT SURFACE AND A DUMMY  
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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PROHIBITED.

|  |                          |                      |           |                                   |                  |
|--|--------------------------|----------------------|-----------|-----------------------------------|------------------|
| DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL $\pm 1/32$<br>ANGULAR: MACH $\pm 1/2$ Deg<br>TWO PLACE DECIMAL $\pm .01$<br>THREE PLACE DECIMAL $\pm .005$ |                          | NAME                 | DATE      | SEASTROM MFG                      |                  |
|  |                          | DRAWN                |           |                                   |                  |
|  |                          | CHECKED              |           | SPRING CLIP                       |                  |
|  |                          | ENG APPR.            |           |                                   |                  |
|  |                          | MFG APPR.            |           |                                   |                  |
| MATERIAL<br>SEE NOTE 1   | HEAT TREAT<br>SEE NOTE 2 | FINISH<br>SEE NOTE 3 | COMMENTS: |                                   | SIZE<br><b>A</b> |
| DRAWING IS NOT TO SCALE  |                          |                      |           | DWG. NO.<br><b>4549-50-50-2-S</b> | REV.<br><b>-</b> |
|  |                          |                      |           | SHEET 1 OF 1                      |                  |