



.385 BASE MAX

.650 MAX

.500 ± .015

.388 ± .020

.020 ± .0015

.250 ± .005

.125 ± .005

.500 ± .010

**No. HOLES: 2**

.151 ± .003

- NOTES
1. BERYLLIUM COPPER, ANNEALED
  2. HEAT TREAT: 73-79 HR15N
  3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH w/NICKEL UNDERPLATE
  4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
  5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	
MATERIAL SEE NOTE 1	
HEAT TREAT SEE NOTE 2	
FINISH SEE NOTE 3	

NAME	DATE
DRAWN	
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	
DRAWING IS NOT TO SCALE	

<b>SEASTROM MFG</b>		
<b>SPRING CLIP</b>		
SIZE <b>A</b>	DWG. NO. <b>4549-50-50-1-S</b>	REV. -
		SHEET 1 OF 1