



NOTES

- 1. SPRING STEEL, ANNEALED
- 2. QUENCH & TEMPER: 80-83 HR15N
- 3. ZINC PLATE PER ASTM B633, SC1, Type II or VI, Yellow w/Bake
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
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| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$ | | NAME | DATE | SEASTROM MFG | |
| | | DRAWN | | | |
| | | CHECKED | | SPRING CLIP | |
| | | ENG APPR. | | | |
| | | MFG APPR. | | | |
| MATERIAL SEE NOTE 1 | Q.A. | | | DRAWING IS NOT TO SCALE | |
| HEAT TREAT SEE NOTE 2 | COMMENTS: | | | | |
| FINISH SEE NOTE 3 | SIZE A | DWG. NO. | 4549-40-50-2-Z2 | REV. - | SHEET 1 OF 1 |