



NOTES

- 1. SPRING STEEL, ANNEALED
- 2. QUENCH & TEMPER: 80-83 HR15N
- 3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG SPRING CLIP	
MATERIAL SEE NOTE 1	DRAWN				
HEAT TREAT SEE NOTE 2	CHECKED				
FINISH SEE NOTE 3	ENG APPR.				
	MFG APPR.				
		Q.A.		DRAWING IS NOT TO SCALE	
		COMMENTS:			
		SIZE A	DWG. NO. 4549-40-50-2-C2	REV. -	SHEET 1 OF 1