



NOTES

- 1. BERYLLIUM COPPER, ANNEALED
- 2. HEAT TREAT: 73-79 HR15N
- 3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5μm TH w/NICKEL UNDERPLATE
- 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
- 5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE	SEASTROM MFG	
		DRAWN			
		CHECKED		SPRING CLIP	
		ENG APPR.			
		MFG APPR.			
MATERIAL SEE NOTE 1	Q.A.			DRAWING IS NOT TO SCALE	
HEAT TREAT SEE NOTE 2	COMMENTS:				
FINISH SEE NOTE 3	SIZE A	DWG. NO.	4549-40-50-1-S	REV. -	SHEET 1 OF 1