



NOTES
1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005		NAME	DATE	SEASTROM MFG		
	DRAWN					
	CHECKED					
	ENG APPR.					
	MFG APPR.					
MATERIAL SEE NOTE 1	COMMENTS:			SPRING CLIP		
HEAT TREAT SEE NOTE 2						
FINISH SEE NOTE 3						
	DRAWING IS NOT TO SCALE			SIZE A	DWG. NO. 4549-40-50-1-C2	REV. -
				SHEET 1 OF 1		