



No. HOLES: 2

NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER: 80-83 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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| DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$ | | NAME | DATE | SEASTROM MFG | |
| | | DRAWN | | | |
| | | CHECKED | | SPRING CLIP | |
| | | ENG APPR. | | | |
| | | MFG APPR. | | | |
| MATERIAL SEE NOTE 1 | HEAT TREAT SEE NOTE 2 | FINISH SEE NOTE 3 | COMMENTS: | | SIZE A |
| DRAWING IS NOT TO SCALE | | | | DWG. NO. 4549-37-75-2-N | REV. - |
| | | | | | SHEET 1 OF 1 |