



### **No. HOLES: 1**

#### NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER: 80-83 HR15N
3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

#### **PROPRIETARY AND CONFIDENTIAL**

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

| NAME                    | DATE |
|-------------------------|------|
| DRAWN                   |      |
| CHECKED                 |      |
| ENG APPR.               |      |
| MFG APPR.               |      |
| Q.A.                    |      |
| COMMENTS:               |      |
| DRAWING IS NOT TO SCALE |      |

**SEASTROM MFG**

**SPRING CLIP**

| SIZE     | DWG. NO.              | REV.     |
|----------|-----------------------|----------|
| <b>A</b> | <b>4547-50-43-2-N</b> | <b>-</b> |

SHEET 1 OF 1