



#### NOTES

1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

	NAME	DATE	SEASTROM MFG		
DRAWN					
CHECKED					
ENG APPR.					
MFG APPR.					
Q.A.			SPRING CLIP		
COMMENTS:					
DRAWING IS NOT TO SCALE			SIZE	DWG. NO.	REV.
			A	4527-31-50-1-N	-
			SHEET 1 OF 1		