



No. HOLES: 1

NOTES
1. BERYLLIUM COPPER, ANNEALED

2. VACUUM AGE 73-79 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH
w/NICKEL UNDERPLATE

4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
SEASTROM MANUFACTURING. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
SEASTROM MANUFACTURING IS
PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG		
	DRAWN				
	CHECKED		SPRING CLIP		
	ENG APPR.				
	MFG APPR.		Q.A.		
COMMENTS:		SIZE	DWG. NO.	REV.	
MATERIAL	DRAWING IS NOT TO SCALE		A	4527-31-31-1-S	-
SEE NOTE 1					SHEET 1 OF 1
HEAT TREAT					
SEE NOTE 2					
FINISH					
SEE NOTE 3					