



NOTES  
1. BERYLLIUM COPPER, ANNEALED

2. VACUUM AGE 73-79 HR15N

3. NICKEL PLATE PER AMS QQ-N-260 CLASS 1 GRADE G

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG		
	DRAWN				
	CHECKED		SPRING CLIP		
	ENG APPR.				
	MFG APPR.				
Q.A.			SIZE	DWG. NO.	REV.
COMMENTS:			A	4527-24-50-1-N	-
MATERIAL SEE NOTE 1	DRAWING IS NOT TO SCALE		SHEET 1 OF 1		
HEAT TREAT SEE NOTE 2					
FINISH SEE NOTE 3					