



NOTES

1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5 μ m TH
w/NICKEL UNDERPLATE

4. DIMENSIONS ARE TAKEN WITH THE PART
CLAMPED TO A FLAT SURFACE AND A DUMMY
COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
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PROHIBITED.

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SEE NOTE 1

HEAT TREAT
SEE NOTE 2

FINISH
SEE NOTE 3

	NAME	DATE	SEASTROM MFG		
DRAWN					
CHECKED					
ENG APPR.					
MFG APPR.					
Q.A.			SPRING CLIP		
COMMENTS:					
			SIZE	DWG. NO.	REV.
			A	4527-23-75-1-S	-
DRAWING IS NOT TO SCALE			SHEET 1 OF 1		