



- NOTES
1. BERYLLIUM COPPER, ANNEALED
 2. HEAT TREAT: 73-79 HR15N
 3. NICKEL PLATE PER AMS QQ-N-260 CLASS 1 GRADE G
 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
 5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	
MATERIAL SEE NOTE 1	
HEAT TREAT SEE NOTE 2	
FINISH SEE NOTE 3	

NAME	DATE
DRAWN	
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	
DRAWING IS NOT TO SCALE	

SEASTROM MFG		
SPRING CLIP		
SIZE A	DWG. NO. 4527-23-75-1-N	REV. -
		SHEET 1 OF 1