



NOTES  
 1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH  
 w/NICKEL UNDERPLATE

4. DIMENSIONS ARE TAKEN WITH THE PART  
 CLAMPED TO A FLAT SURFACE AND A DUMMY  
 COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
 THE INFORMATION CONTAINED IN THIS  
 DRAWING IS THE SOLE PROPERTY OF  
 SEASTROM MANUFACTURING. ANY  
 REPRODUCTION IN PART OR AS A WHOLE  
 WITHOUT THE WRITTEN PERMISSION OF  
 SEASTROM MANUFACTURING IS  
 PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG		
	DRAWN				
	CHECKED		SPRING CLIP		
	ENG APPR.				
	MFG APPR.				
Q.A.			SIZE	DWG. NO.	REV.
COMMENTS:			A	4527-19-62-1-S	-
MATERIAL SEE NOTE 1	DRAWING IS NOT TO SCALE		SHEET 1 OF 1		
HEAT TREAT SEE NOTE 2					
FINISH SEE NOTE 3					