

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH W/NICKEL UNDERPLATE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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	DIMENSIONS ARE IN INCHES		NAME	DATE		SEASTROM MFG	
	TOLERANCES:	DRAWN			SEASTROM MIG		
	FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg	CHECKED					
	TWO PLACE DECIMAL ±.01	ENG APPR.			SPRING CLIP		
	THREE PLACE DECIMAL ±.005	MFG APPR.			3FKING CLIF		
	MATERIAL	Q.A.					
_	SEE NOTE 1	COMMENTS:			1		
	HEAT TREAT					- 1	
	SEE NOTE 2					A DWG. NO. 4527-19-50-1-S	
	FINISH				Α	4527-19-50-1-5 -	
	SEE NOTE 3	DRAWING IS NOT TO SCALE				SHEET 1 OF 1	