



NOTES  
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. NICKEL PLATE PER AMS QQ-N-260 CLASS 1 GRADE G w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG		
	DRAWN				
	CHECKED		SPRING CLIP		
	ENG APPR.				
	MFG APPR.				
Q.A.			SIZE	DWG. NO.	REV.
COMMENTS:			A	4527-19-37-2-N	-
MATERIAL SEE NOTE 1	DRAWING IS NOT TO SCALE		SHEET 1 OF 1		
HEAT TREAT SEE NOTE 2					
FINISH SEE NOTE 3					