



No. HOLES: 2

NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. TIN-LEAD DIP PER MIL-DTL-14072, M258. MUST CERT SOLDERABILITY TO MIL-STD-202, M208 - REFLOW ALLOWED, IF REQUIRED
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		NAME	DATE	SEASTROM MFG
MATERIAL SEE NOTE 1	DRAWN			
HEAT TREAT SEE NOTE 2	CHECKED			SPRING CLIP
FINISH SEE NOTE 3	ENG APPR.			
	MFG APPR.			
	Q.A.			
	COMMENTS:			
	SIZE	DWG. NO.	REV.	
	A	4527-19-37-1-TL2	-	
DRAWING IS NOT TO SCALE			SHEET 1 OF 1	