



- NOTES
1. BERYLLIUM COPPER, ANNEALED
 2. HEAT TREAT: 73-79 HR15N
 3. TIN LEAD PER MIL-STD-202 METHOD 208
 4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
 5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG	
	DRAWN			
	CHECKED		SPRING CLIP	
	ENG APPR.			
	MFG APPR.			
MATERIAL SEE NOTE 1	Q.A.		SIZE A	DWG. NO. 4527-19-37-1-TL1
HEAT TREAT SEE NOTE 2	COMMENTS:		REV. -	
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE		SHEET 1 OF 1	