



**No. HOLES: 3**

- NOTES
1. SPRING STEEL, ANNEALED
  2. QUENCH & TEMPER 80-83 HR15N
  3. NONE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

**PROPRIETARY AND CONFIDENTIAL**  
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG		
	DRAWN				
	CHECKED		SPRING CLIP		
	ENG APPR.				
	MFG APPR.		Q.A.		
COMMENTS:		SIZE	DWG. NO.	REV.	
MATERIAL	DRAWING IS NOT TO SCALE		A	4527-19-118-2	-
SEE NOTE 1			SHEET 1 OF 1		
HEAT TREAT					
SEE NOTE 2					
FINISH					
SEE NOTE 3					