



No. HOLES: 3

NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. TIN PER ASTM B545 CLASS B w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/32$ ANGULAR: MACH $\pm 1/2$ Deg TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$	NAME	DATE	SEASTROM MFG	
	DRAWN			
	CHECKED		SPRING CLIP	
	ENG APPR.			
	MFG APPR.			
MATERIAL SEE NOTE 1	Q.A.		SIZE A	DWG. NO. 4527-19-118-2-T
HEAT TREAT SEE NOTE 2	COMMENTS:		REV. -	
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE		SHEET 1 OF 1	