



NOTES

1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SEE NOTE 1

HEAT TREAT
SEE NOTE 2

FINISH
SEE NOTE 3

NAME	DATE
DRAWN	
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	
DRAWING IS NOT TO SCALE	

SEASTROM MFG

SPRING CLIP

SIZE	DWG. NO.	REV.
A	4527-19-118-2-N	-

SHEET 1 OF 1